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Forest Biomass Supply Chains in Ireland:
A Life Cycle Assessment of GHG Emissions and Primary Energy Balances

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Abstract:

The demand for wood for energy production in Ireland is predicted to double from 1.5 million m³ over bark (OB) in 2011 to 3 million m³ OB by 2020. There is a large potential for additional biomass recovery for energetic purposes from both thinning forest stands and by harvesting of tops and branches, and stumps. This study builds on research within the wood-for-energy concept in Ireland by analysing the energy requirements and greenhouse gas emissions associated with thinning, residue bundling and stump removal for energy purposes. To date there have been no studies on harvesting of residues and stumps in terms of energy balances and greenhouse gas emissions across the life cycle in Ireland. The results of the analysis on wood energy supply chains highlights transport as the most energy and greenhouse gas emissions intensive step in the life cycle. This finding illustrates importance of localised production and use of forest biomass. Production of wood chip, and shredded bundles and stumps, compares favourably with both other sources of biomass in Ireland and fossil fuels.

Keywords: woodchip, residues, stumps, energy, greenhouse gas (GHG), Ireland,

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Nomenclature:

OB – over bark

GHG – greenhouse gas

CTL – cut-to-length

WIT - Waterford Institute of Technology

LCA – life cycle assessment

odt – oven-dried tonne

GJ – giga joule

GWP – global warming potential

CED – cumulative energy demand

MJ – mega joule

SRCW – short rotation coppice willow

1 Introduction

2
3 The EU Renewable Energy directive requires 16% of gross final energy consumption in
4 Ireland to come from renewable resources by 2020. The contribution of renewable energy to
5 overall energy demand reached 5.6% in 2010 [1], with biomass comprising 29% of this total.
6 This biomass is comprised of wood and wood waste as thermal energy, with smaller
7 contributions from electricity generated from biomass and biogas along with transport liquid
8 biofuels [1].

9 Ireland's forests are an important source of biomass for the timber industry and for energy
10 generation. At the beginning of the 1900s, forest cover in Ireland stood at only 1% of total
11 land. However thanks to state afforestation programs this had risen to approximately 11% in
12 2011 [2], with the aim of achieving 17% forest cover by 2030 [3]. Overall, approximately 6%
13 of total land in Ireland can be classified as productive forest land [4]. The demand for wood
14 for energy production is predicted to increase from 1.5 million m³ over bark (OB) in 2011 to 3
15 million m³ OB by 2020 [5].

16 Sitka spruce (*Picea sitchensis*) is the most important and widely planted tree species in Irish
17 forestry, occupying 52.3% of the total forest estate or 327,000 ha [6]. It is the dominant
18 species planted during afforestation, accounting for around 60% of the national planting
19 program since the 1970s [7]. Irish forestry is highly productive, with an average yield class
20 for Sitka spruce of 17 m³ha⁻¹a⁻¹ [8]. The mechanised cut-to-length (CTL) method
21 predominates in Irish forestry systems, accounting for approximately 95% of harvesting [9].
22 Harvesting by the CTL system involves felling, delimiting, and crosscutting by the harvester,
23 followed by forwarding to the roadside with the forwarder. Secondary haulage is carried out
24 by road or rail.

25 Ireland has a large number of young conifer plantations that are approaching the age of first
26 thinning [10]. Thinning of a forest plantation is a silvicultural operation which involves the
27 removal of part of the crop in order to concentrate future volume growth on fewer and better
28 quality stems [11]. Thinning reduces the time taken for trees to reach valuable sawlog size,

29 and provides an additional source of biomass during the forest rotation [12]. The net realisable
30 volume production by thinnings in Ireland is projected to increase from nearly 1 million m³
31 over bark in 2011 to nearly 2 million m³ over bark in 2028 [13], and as such can provide an
32 important source of wood for the forest industry.

33 There is still a large potential for additional biomass recovery by harvesting of tops and
34 branches and stumps which can be utilised for energetic purposes [14]. In Ireland, forest
35 residues, i.e. tops and branches, tops of trees, and stumps, etc. have traditionally been left in
36 the forest after clearfell. Occasionally some of the larger waste wood is removed as firewood
37 for domestic consumption but this does not occur on any scale. The residues are used as a
38 brush mat to improve trafficability of strip roads for the harvester and forwarder during timber
39 extraction [15]. Interest in forest residue harvesting for energetic purposes has increased in
40 recent years as demand has risen for bioenergy sources. Recent trials by Coillte, the state-
41 owned forestry company, estimate that up to 80 green tonnes per ha of this biomass material
42 can be recovered on suitable sites, depending on species, age, site type and wood assortments
43 harvested [16]. It is estimated that raw material in the ‘tip – 7 cm’ category will increase from
44 48,000 m³ in 2011 to 61,000 m³ by 2020 [13]. However, due to environmental constraints and
45 restricted soil types, this resource is only likely to be available on about 35% of harvest sites
46 in Ireland [16].

47 There is no stump harvesting currently carried out on a commercial scale in Ireland. Research
48 trials are being carried out by Coillte and Waterford Institute of Technology (WIT) on the
49 feasibility and productivity of stump harvesting in Ireland. Stump harvesting results in
50 increased intensification of forest management when compared to conventional systems with
51 only above-ground biomass harvesting. Benefits of stump harvesting include; increased
52 production of wood energy resources, reduced CO₂ emissions when compared with fossil
53 fuels [17, 18], and improved site preparation and potential reduction of Heterobasidion [19].
54 The soil disturbance resulting from stump harvesting can also affect the forest soil carbon
55 store by decreasing the amount of carbon stored in forest and thus causing indirect CO₂
56 emissions into the atmosphere [20, 21], and also influences forest nutrient stocks [19].

57 Understanding the environmental impacts of timber production and processing has been an
58 important focus of research over the last number of years. The Scandinavian countries have
59 been particularly active in this area, carrying out life cycle analyses of a range of wood

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60 products from roundwood, to residue bundles and stumps [22-28]. Production of wood chips
61 in the US, the largest wood producer in the world, has also been studied [29]. In Ireland,
62 aspects of timber production have been studied from an environmental point of view, mainly
63 focusing on harvesting operations [30]. Consequently, there is a lack of research on
64 environmental impacts of forestry production over the entire life cycle from seedling
65 production, to harvesting, transport and processing.

66 Life cycle assessment (LCA) is a software tool that was used for this work to assess the
67 environmental sustainability of wood energy production from a holistic perspective. However,
68 when comparing LCAs reported by different authors and sources for apparently similar
69 bioenergy systems in terms of originating biomass source, there can be a wide range of results
70 in both the energy balances and greenhouse gas (GHG) emissions. These differences can be
71 due to several factors; functional unit, system boundaries, allocation procedures, and
72 management of raw materials [31].

73 The boundaries of LCA studies on forestry production frequently differ, making it difficult to
74 compare results between different studies. The choice of system boundary also influences the
75 completeness of the study. Some studies start at forest management (including seedling
76 production) [22, 26], some are concerned only with harvesting [32]. It is recommended that
77 the environmental system be included in any analysis [33], however this is only the case in a
78 few studies [27, 34].

79 Another issue in LCA is the delineation of system boundaries to exclude the burdens
80 associated with machinery production and forest road construction and maintenance. The
81 energy embodied in the harvesting machinery can equal up to 40-50% of the direct process
82 energy [33]. In addition, Heinemann [33] states approximately 60% of the overall
83 environmental burdens of forestry production can be caused by road construction and
84 maintenance, along with long-distance transport. As such, excluding these elements of the
85 production chain from the system boundary could result in significantly underestimating the
86 environmental impacts of wood energy systems.

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2 Materials and methods

2.1 Goal and scope

The aim of this study is to identify and evaluate the energy demand and greenhouse gas emissions related to the production of roundwood, wood chip, shredded bundles and shredded stumps from a Sitka Spruce stand in Ireland.

The functional unit of timber production systems varies depending on the end use of the material. In roundwood and pulpwood production systems where the wood is intended for industry use, the functional unit is normally a unit of volume (m³) [22, 24, 26, 35]. When the end use of the timber produced is for energy generation, the functional unit changes accordingly. In this case, the functional unit concerns the energy content of the material, as such it is then defined as ‘1 MJ or MWh of forest fuel’ [27, 34, 36]. Other functional units include area (ha) and mass (odt) [37]. In this study, two functional units are used to reflect the differing functions of the system i.e. roundwood production for wood products, and biomass production for energy generation. Using a measure of energy contained in the feedstock allows the energy productivity of the system to be analysed in comparison with other sources of fuel [38-40]. As such, one functional unit concerns mass and is defined as ‘1 odt (oven dried tonne) of solid (over bark) or 1 odt loose chips or 1 odt loose shredded residue bundle or shredded stump at the gate of the end user’. The other functional unit concerns energy content of the material and is defined as ‘1 GJ loose chips or 1 GJ loose shredded residue bundle or shredded stump at the gate of the end user’ In the case of residue bundling, the bundles are

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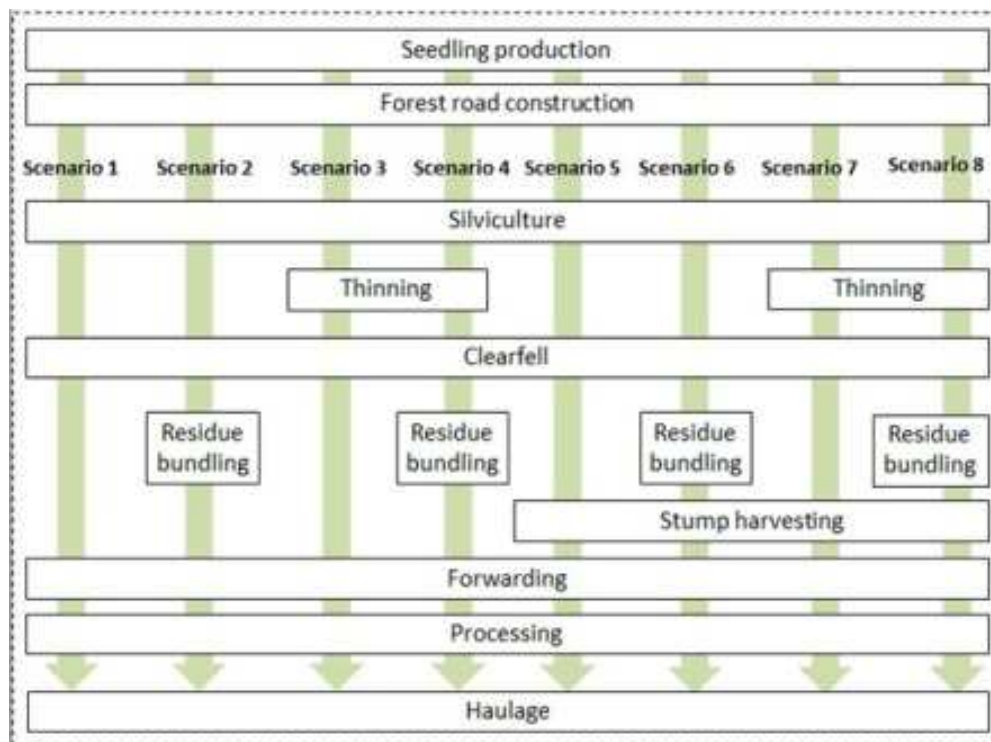
123 shredded at the end user, this step is included in the analysis. It should be noted that the study
124 does not consider carbon sequestration in the forest, nor does it include emissions of
125 mineralized carbon due to the disturbance of the soil during stump lifting.

126

127 2.2 System description

128 This study examines a number of different scenarios for biomass recovery from forestry
129 operations in Ireland. As thinning for energy, and residue bundling and stump removal for
130 energy, are relatively new concepts in Ireland, this study examines a number of scenarios
131 reflecting both traditional practices and new innovation for energy production. Figure 1
132 outlines the system boundary of the study. The scenarios are described in Table 1.

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Figure 1 – System boundary.

- Scenario 1 assumes standard roundwood and pulpwood removal at clearfell. No thinning or residue/stump removal occurs. This reflects the standard log market with the additional assumption that all pulpwood is used for energy.
- Scenario 2 is also a no-thin scenario but residue bundling occurs after harvest.
- Scenario 3 incorporates a thinning regime while the residues are left on the forest floor.

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- 143 • Scenario 4 incorporates both thinning and bundling of harvest residues after clearfell.
- 144 • Scenarios 5-8 are identical to those from 1-4 with the addition of stump harvesting.

145

146 Seedlings are produced in nursery conditions. New forest roads are constructed to allow
147 access to and from the afforested site. New roads are constructed to a density of 0.005 km/ha
148 [37]. Road maintenance is also carried out before each harvesting event.

149 The site is prepared by mounding the soil with excavators. A small dose of herbicide is
150 applied to control any remaining grass growth.

151 Once the forest stand is established, there is no intervention until the first thinning. This study
152 also considers a no-thin scenario in which no biomass removal occurs until clearfell. The
153 mechanised CTL method predominates in Irish forestry systems. The CTL system is also the
154 most common system used in Ireland for thinnings and accounts for approximately 90% of
155 thinnings undertaken [12]. Harvesting by the CTL system involves felling, delimiting, and
156 crosscutting by the harvester, followed by forwarding to the roadside with the forwarder.
157 Three assortments are produced by the CTL method; sawlog (> 20 cm diameter),
158 stakewood/palletwood (13 – 20 cm diameter), and pulpwood (7 – 13 cm diameter).
159 Increasingly, the pulpwood assortment is sold to wood fuel suppliers for chipping [11]. As
160 such, for the purposes of this study, it is assumed that pulpwood will be used for energy
161 production and is therefore termed ‘energywood’, while the sawlog and stakewood
162 assortments will be termed ‘roundwood’ and used directly within the sawmilling industry.

163 In mechanised thinning, a harvester fells, delimits and crosscuts the stem into various product
164 assortments, e.g. pulpwood, pallet wood, stake wood and sawlog (usually based on the top
165 diameter and length of the log). The material is then extracted to roadside by a forwarder.

166 Roundwood and energywood are forwarded to the roadside where roundwood is stacked
167 during harvesting prior to transport to the end user. The energywood assortment is left to
168 season at the roadside for at least one summer in order to reduce the moisture content prior to
169 chipping. In this study the energywood is chipped at the roadside before being transported in
170 chip form to the end user.

171 The remainder, termed ‘tops and branches’ or ‘forest residues’, are traditionally left in the
172 forest after harvest. However, this study looks at bundling these residues in four of the eight
173 supply chain scenarios considered. In these scenarios, residue is removed after clearfelling, as

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174 such there is one residue removal event in the life cycle. Harvest residues are collected and
 175 bundled using a dedicated bundler system. The bundles are harvested on a green basis and
 176 contain 0.33 tonnes per bundle at 60% MC [41]. The bundles are transported and are stored
 177 on-site at the end user and are shredded after a period of drying.

178 After clearfell, 42% of stumps are harvested using an excavator equipped with a stump
 179 harvesting head. The stumps are forwarded to the roadside where they are left to season for a
 180 number of months. This allows some of the dirt to fall off and a reduction in moisture content.
 181 The stumps are then shredded at the roadside and chips are blown straight into the trucks for
 182 transport.

183 Haulage is carried out by road over a distance of 100 km. This results in a 200 km roundtrip
 184 during which the outward leg is empty.

185

186

Table 1 – Description of scenarios

Scenario	Roundwood	Thinning	Residue bundling after clear-felling	Stump harvesting
1	x			
2	x		x	
3	x	x		
4	x	x	x	
5	x			x
6	x		x	x
7	x	x		x
8	x	x	x	x

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188

189 *2.3 Data inventory*

190

191 This study mainly relies on data from Irish forestry operations and Irish forestry trials. Where
 192 there are gaps in the availability in this data specific to Ireland, other published data are used.
 193 The model is dependent on data from afforested sites in the Carbifor project [7]. Table 2 gives
 194 the chronosequence data for the Doory (52°57' N, 7°15' W) site at age 14.

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196 **Table 2 – Chronosequence data for Doonary site at age 14 [7]**

Yield class (m ³ ha ⁻¹ yr ⁻¹)	Stem (ha ⁻¹)	Mean DBH (cm)	Mean Height (m)	Crown to height ratio	Top height (m)
20-24	2,400	13.6	7.6	0.41	9.83

197

198 Table 3 outlines schedule of events over the lifetime of the stand in both unthinned and
199 thinned scenarios for 1 ha.

200

201 **Table 3 – Schedule of events for unthinned and thinned scenarios (1 ha)**

Scenario	Age	Event	Roundwood and energywood harvested (m ³)
Unthinned	41	Clearfell	983.73
Thinned	19	1 st Thinning	44
	21	2 nd Thinning	74
	25	3 rd Thinning	75
	29	4 th Thinning	70
	33	5 th Thinning	70
	37	6 th Thinning	70
	41	Clearfell	648.79

202

203

204 Seedling production data for Irish conditions were provided by Mick Doyle (personal
205 communication) [42] with additional data from Aldentun [43]. A planting rate of 2,500
206 seedlings per ha was assumed according to Philips & Thompson [44]. The site was prepared
207 in mounds using an excavator. Data on the excavator fuel consumption and productivity in
208 Irish conditions was obtained from Lyons [45], while data on machinery production and
209 maintenance is from the ecoinvent database [46]. A small dose of herbicide (0.06 kg of active
210 ingredient per ha) was applied prior to seeding to remove any remaining grass growth
211 according to Whittaker [37].

212 Data on materials required in road construction were obtained from the state forestry body,
213 Coillte, [47] with additional data from the ecoinvent database [46]. A road density of 0.005
214 km/ha was assumed according to Whittaker [37].

215 Data on fuel consumption and productivity for harvesters, forwarder, and bundlers used in
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216 Ireland were provided by Lyons [45]. Lubricant consumption for all forest machines was set
217 at 6% of fuel consumption according to Berg and Lindholm [22]. Data on machinery
218 production and maintenance is from theecoinvent database [46]. Chipping of energy wood
219 was modelled according to trials carried out by Kent et al. [11]. Fuel consumption of the
220 chipper was provided by Lyons [45]. Data on bundling trials were obtained from Neri [41].
221 Data on stump trials were obtained from Coates et al. [48]. Data on fuel consumption and
222 productivity of bundle and stump shredding was provided by the contractor involved in the
223 bundling and stump trials [49].

224 Data on transport loads and fuel consumption are from field data [50].

225 In harvesting, approximately 5% of the value is lost [51] due to mechanical damage,
226 processing defects, contamination with dirt, and deviations from the desired log dimensions
227 [52]. Losses in chipping and shredding are also assumed to be 5%.

228 The Irish Dynamic Yield Model (GROWFOR) developed by COFORD [53], was used to
229 estimate forest growth under the different scenarios.

230

231 *2.4 Life cycle impact assessment*

232

233 This study looks at two important categories in the evaluation of energy systems; global
234 warming potential (GWP) and energy demand.

235 Global warming potential (GWP) is an important environmental impact to consider in the
236 evaluation of renewable energy systems. GWP refers to the potential of the system to trap
237 greenhouse gases in the atmosphere, leading to climate change. Gases which contribute to
238 global warming include carbon dioxide, methane and nitrous oxide. GWP is expressed in kg
239 CO₂-equivalents [54].

240 Cumulative energy demand (CED) of a product or system characterises both the direct and
241 indirect energy use throughout the life cycle. Both renewable and fossil energy are included in
242 CED, but no product energy content [55]. It is a particularly important evaluation of
243 bioenergy systems in order to ensure that more energy is not consumed than produced. CED
244 is expressed in mega joules (MJ).

245 In addition, Huijbregts et al. [56] found that CED correlates well with most environmental life
246 cycle impact categories and can be considered an appropriate proxy indicator for
247 environmental performance.

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248 A further method of assessing advantages of renewable energy systems may be to evaluate the
249 pure energy ratio of the system. The term "energy ratio" is used to characterize relations
250 between the energy input and output. Energy ratio is a ratio between the energy output and
251 energy input [57].

252

253 *2.5 Allocation procedure*

254

255 In a multi-output process, the environmental impacts and energy requirements must be
256 apportioned between each valuable output. The ISO 14044 standard on Life Cycle
257 Assessment [58] recommends avoiding allocation by expanding the system boundary to
258 include the additional functions of the co-products, or by dividing the unit process to be
259 allocated into two or more sub-processes and collecting the input and output data related to
260 these sub-processes. Where allocation cannot be avoided two methods are recommended;
261 allocation by physical causality (mass or energy allocation), and allocation by socio-economic
262 means, usually by economic value. In this study both mass allocation and economic allocation
263 are used. The values used in the economic allocation procedure are outlined in Table 4.

264

265

Table 4 – Economic values for each material feedstock component

Component	Euro/odt
Roundwood	46.2
Wood chip	37.4
Shredded bundle	21.5
Shredded stump	25.1

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277 3 Results

278

279 3.1 Material feedstock production

280 Table 5 gives an overview of total material feedstock production in each of the scenarios. The
 281 table shows that implementing a thinning regime in the management of the forest stand
 282 increases the overall material feedstock production of the stand over its lifetime (41 years).
 283 Thinning increases the quantity of biomass available for energetic purposes. The bundling of
 284 residues and stump harvesting after clearfell also yields a significant quantity of biomass for
 285 use in energy generation.

286

287 **Table 5 – Material feedstock production in oven dried tonnes per hectare for each scenario**

	Sc 1	Sc 2	Sc 3	Sc 4	Sc 5	Sc 6	Sc 7	Sc 8
Roundwood (odt)	591.27	591.27	565.35	565.35	591.27	591.27	565.35	565.35
Wood chip (odt)	23.93	23.93	71.18	71.18	23.93	23.93	71.18	71.18
Shredded bundle (odt)	-	46.39	-	46.39	-	46.39	-	46.39
Shredded stump (odt)	-	-	-	-	41.15	41.15	41.15	41.15
Total for energy generation	23.93	70.32	71.18	117.57	65.08	111.47	112.33	158.72
Total for sawmill industry	591.27	591.27	565.35	565.35	591.27	591.27	565.35	565.35

288

289 When employing mass allocation in LCA, it is important to note that the impacts from the
 290 production of roundwood, wood chip and shredded bundles and stumps are allocated to each
 291 category based on the proportion each category contributes to the total mass produced over
 292 the production period. As such, the use of mass allocation determines the impacts of
 293 producing 1 tonne of biomass, regardless of the distinction between roundwood and chip or
 294 shredded bundle or stump. Table 6 outlines the global warming potential and energy
 295 requirements associated with production of 1 tonne of biomass in each scenario.

296

297

298

299

300 **Table 6 – GHG emissions and energy demand per odt of material feedstock produced per scenario (mass**
 301 **allocation)**

	Unit	Sc 1	Sc 2	Sc 3	Sc 4	Sc 5	Sc 6	Sc 7	Sc 8
GHG emissions	t CO ₂ -eq	41	44	42	43	45	43	44	45
Energy demand	MJ	711	746	717	738	768	728	753	771

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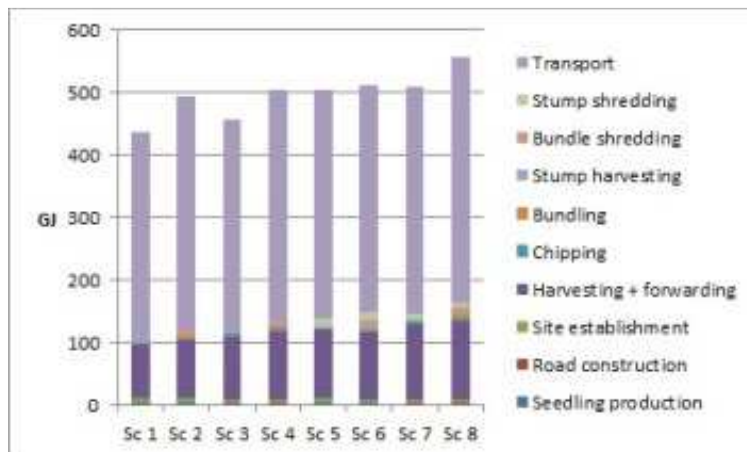
305

306 **3.2 Energy use**

307

308 Figure 2 outlines the contribution of each stage in the life cycle to the overall energy demand
 309 of each scenario on a hectare basis. The results show that transportation is the most energy
 310 intensive stage in the life cycle, accounting for 70 – 78% of overall energy requirements. This
 311 echoes Heinimann’s [33] claim that long-distance transport and road construction, and
 312 maintenance, can account for a significant proportion of the overall burdens. Harvesting and
 313 forwarding is the second most energy intensive stage in each scenario (19 – 24% of overall
 314 energy requirements) due to the intensive use of large forest machinery.

315



316

317 **Figure 2 - Process contribution – energy demand per hectare for all scenarios**

318

319 Additional interventions such as thinning and residue bundling, increases energy requirements
 320 due to the supplementary machinery operations required when compared to a no-thin or no-
 321 bundle scenario.

322

323 The results of the analysis when employing economic allocation of energy requirements are

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324 outlined in Table 7.

325

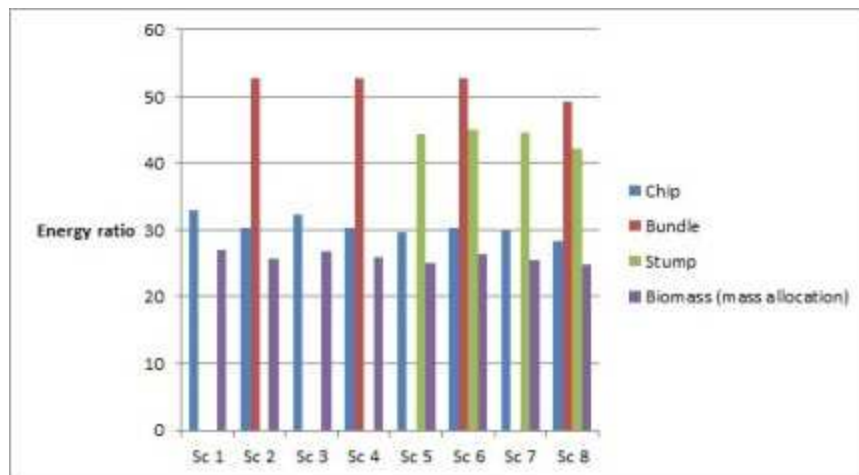
326 **Table 7 – Energy demand (MJ) per odt of material feedstock produced in each scenario (economic**
327 **allocation)**

	Sc 1	Sc 2	Sc 3	Sc 4	Sc 5	Sc 6	Sc 7	Sc 8
Roundwood	717	781	733	782	796	782	790	837
Chip	581	633	594	634	645	634	641	678
Bundle	-	364	-	365	-	364	-	390
Stump	-	-	-	-	433	425	430	455

328

329 Using a gross calorific value of 19.2 GJ/odt for conifers [59], the energy ratios for the
330 production of wood chip and shredded bundles and stump were calculated (see Figure 3 for
331 results). The biomass bar represents the energy ratio of producing 1 odt biomass according to
332 the results by mass allocation. The remaining bars use the economic allocation results.
333 Shredded bundle production has the highest energy ratio in each scenario it is produced in,
334 followed by stumps and finally wood chip.

335



336

337 **Figure 3 - Energy ratios of biomass production in each scenario – economic and mass**
338 **allocation.**

339

340 When employing mass allocation, the production of 1 GJ contained in biomass requires 37.1
341 to 40.1 MJ depending on the scenario. When employing economic allocation, 30.3 – 35.3 MJ
342 are attributed to 1 GJ of wood chip, 19.0 – 20.3 MJ to shredded bundles, and 22.2 – 23.7 MJ
343 to shredded stumps.

344

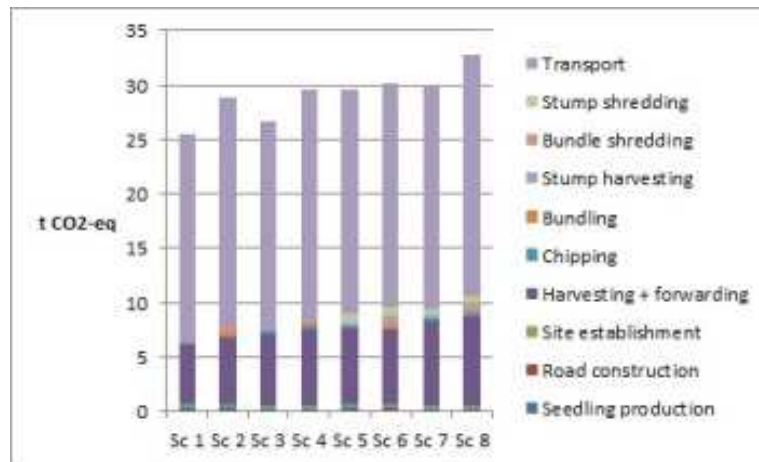
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345 3.3 Greenhouse gas emissions

346

347 Figure 4 displays the impacts associated with each step in the supply chain of each of the
 348 scenarios on a hectare basis. These results echo those of the energy analysis, again
 349 highlighting transportation as the major contributor (68 – 75%), followed by harvesting
 350 operations (21 – 26%).

351



352 **Figure 4 - Process contribution – GHG emissions per hectare for all scenarios**

353

354
 355 González-García et al. [60] reports emissions of 23.99 t CO₂-eq from the intensive production
 356 of one hectare Douglas Fir in France. The analysis includes thinning and clearfelling but no
 357 residue recovery and is therefore similar to scenario 2 in Figure 4.

358

359 The results of the analysis when employing economic allocation of global warming potential
 360 are outlined in Table 8.

361

362 **Table 8 – GHG emissions (kg CO₂-eq) per odt of material feedstock produced in each scenario (economic
 363 allocation)**

	Sc 1	Sc 2	Sc 3	Sc 4	Sc 5	Sc 6	Sc 7	Sc 8
Roundwood	41.8	45.7	42.9	45.8	46.7	46.0	46.4	49.2
Chip	33.9	37.0	34.7	37.2	37.9	37.3	37.6	39.9
Bundle	-	21.3	-	21.4	-	21.4	-	22.9
Stump	-	-	-	-	25.4	25.0	25.3	26.8

364

365 When employing mass allocation, the production of 1 GJ contained in biomass emits 2.2 – 2.4
 366 kg CO₂-eq per GJ depending on the scenario. When employing economic allocation, 1.8 – 2.1

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367 kg CO₂-eq are attributed to 1 GJ of wood chip, 1.1 – 1.2 kg CO₂-eq to shredded bundles, and
368 1.3 – 1.4 kg CO₂-eq to shredded stumps.

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370

371 4 Discussion

372

373 This study aims to identify and evaluate energy demand and greenhouse gas emissions related
374 to the production of roundwood, wood chip, shredded bundles and shredded stumps from a
375 Sitka Spruce stand in Ireland. There is little research on the environmental impacts of
376 increased harvest of forest biomass for energy generation in Ireland. This study builds on
377 existing research by Klvac et al. [30] by considering the recovery of forest residues in
378 addition to traditional roundwood production. The system boundary is also expanded to
379 include the impacts from site establishment (including seedling production and road
380 construction) to harvesting, biomass processing and transport.

381 The forest biomass resource is distributed over an extended geographical area, which makes
382 transportation costly from an energy and economic point of view[61, 62]. Several studies have
383 reported that transportation of forest biomass accounts for the majority of energy use and
384 environmental impacts in forest biomass systems [25, 63, 64]. The results highlight that
385 biomass transportation is the major contributor to both energy demand and GHG emissions,
386 accounting for 70 – 78% of overall energy requirements and (68 – 75%) of GHG emissions.
387 Ideally biomass demand centres could be located close to the source areas to reduce this
388 affect.

389 Forest activities which require extensive use of large forest machinery such as harvesting and
390 forwarding are commonly significant contributors to overall environmental impacts and
391 energy use [22, 60]. The large quantities of fuel required during these processes result in
392 substantial GHG emissions from fuel combustion. In this study, harvesting and forwarding are
393 identified as the second highest contributor to energy demand (19 – 24%) and GHG emissions
394 (21 – 26%). Biomass production is heavily reliant on fossil fuels in forest machinery and
395 transportation vehicles, and thereby causes significant GHG emissions. A switch to more
396 renewable fuels may positively affect the GHG performance of forest bioenergy systems.

397 In scenarios with higher biomass production, increased harvesting and forwarding, processing
398 and transportation of biomass results in higher impacts per hectare and per GJ of biomass. As

399 such, scenarios with higher impacts may appear to be the least favourable options; however,
400 the potential for GHG mitigation by substitution of fossil fuels may increase as more biomass
401 is available for energy generation.

402

403 Comparison of results with those of other LCA studies can be complicated by differences in
404 system boundaries, technical systems, and geographical regions. Some studies start at forest
405 management (including seedling production) [22, 26], some are concerned only with
406 processes after harvesting [65].

407 Eriksson and Gustavsson [65] report energy requirements for wood chip, chipped bundle and
408 stump production in Sweden of 10 MJ/GJ, 16 MJ/GJ and 24 MJ/GJ respectively (values
409 derived from Fig. 4. Eriksson and Gustavsson 2010). These values are low in comparison to
410 the results of this study as the boundary in Eriksson and Gustavsson [65] consider only
411 energywood harvesting to processing and transport, but did not include site establishment or
412 roundwood harvesting. An increase in transport distance from 45 km to 80 km resulted in an
413 increase to 12.5 MJ/GJ for wood chip, 19.5 MJ/GJ for shredded bundle and 26 MJ/GJ for
414 stumps (values derived from Fig. 4. Eriksson and Gustavsson 2010).

415 Lindholm et al. [25] also evaluated the production of chips from residues and stumps in
416 Swedish conditions. Lindholm et al. (2010) reported energy requirements of 21 – 49 MJ/GJ of
417 chip, and GHG emissions of 1.5–3.5 g CO₂-eq/MJ chip. The higher end of these ranges is
418 slightly higher than the results in this study. This may be down to geographical differences as
419 average annual productivity is higher in Ireland than in Sweden. The average annual
420 productivity of forest land in Sweden is 5.3 cubic metres per hectare (for Scots pine or
421 Norway Spruce) [66]. The national average weighted yield class for Sitka spruce in Ireland is
422 17 cubic metres per hectare [8]. In addition, Lindholm et al. (2010) report an energy
423 output/input ratio of chips from residues and stumps in the range of 21–48, however the
424 method of allocation is not reported. This is similar to the energy ratio for the production of
425 material feedstock when using mass allocation in this study but lower than the energy ratios
426 obtained by economic allocation.

427 GHG emissions from chipped residue production in Finland were calculated by Wihersaari
428 [27], however, the system boundary was limited to collecting, chipping and transporting the
429 forest residues. As such, GHG emissions of 1.68 – 2 kg CO₂eq/GJ (values derived from Table

430 1 Wihersaari 2005), depending on harvesting and chipping methods and transportation
431 distance, are higher than the GHG emissions estimated in this study.

432 Forest residue processing in the UK, a more similar geographical region to Ireland than the
433 Scandinavian countries above, was analysed by Whittaker et al. [37]. The complete supply
434 chain, from site establishment to processing and transport was investigated, as such; it is most
435 similar to the analysis in this study. Whittaker et al. [37] reported GHG emissions of 5.3 kg
436 CO₂eq/GJ of brash bales, and an associated energy requirement of 74 MJ/GJ. These values
437 are higher than the results in this study for several reasons; in this study there are lower
438 material requirements for road construction and maintenance, higher biomass yield is
439 assumed, and transportation distance is higher.

440

441 In addition to wood biomass, the production of energy crops Miscanthus and short rotation
442 coppice willow (SRCW) for energy generation is being encouraged in Ireland in order to
443 reduce reliance on fossil fuels. The production of forest residues compares favourably with
444 both Miscanthus and SRCW. Forest biomass produced in each scenario has a lower GHG
445 impact than the production of SRCW chip which causes emissions of 5.84–11.65 kg CO₂-
446 eq/GJ depending on fertilisers applied, harvesting methods, and transport distances [67].
447 Similar forest biomass is significantly lower in GHG emissions than Miscanthus pellet
448 production at 9.76 – 20.56 kg CO₂-eq/GJ, also depending on the above factors [68]. The
449 energy ratios of forest biomass supply chains are higher than both SRCW chip production
450 (9.29 – 19.38), and Miscanthus pellet production [68]. As such, the study finds that the use of
451 forest residues is less GHG and energy intensive than dedicated energy crops in Ireland.

452

453 Whilst forest biomass is tied to fossil fuel through the production and use of forest machinery
454 and transportation, it nevertheless remains a superior energy source to fossil fuels. The energy
455 ratios of all biomass scenarios are significantly higher than both coal and peat which have an
456 energy ratio of 2 and 5, respectively [69], implying that more energy is required to produce
457 these fuels.

458

459 GHG emissions associated with biomass production in all scenarios are significantly lower
460 than coal supply which emits ca. 12.28 kg CO₂-eq per GJ of coal [69]. GHG emissions from

461 peat provision of approximately 2.27 kg CO₂-eq per GJ of peat [69] are similar to GHG
462 emissions of biomass production when mass allocation is employed. However, when
463 emissions are allocated based on economic value, production of wood chip and forest residues
464 causes lower GHG emissions than peat.

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475 5 Conclusion

476 This study builds on research within the wood-for-energy concept in Ireland by analysing the
477 energy requirements and greenhouse gas emissions associated with thinning, residue bundling
478 and stump removal for energy purposes. To date there have been no studies on harvesting of
479 residues and stumps in terms of energy balances and GHG emissions across the life cycle in
480 Ireland. The study addresses that gap and expands the boundaries of analysis compared to
481 previous studies in an Irish context. The results of the analysis on the life cycle of wood
482 energy supply chains highlights transport as the most energy and GHG step. This finding
483 illustrates importance of localised production and use of forest biomass. Production of wood
484 chip, and shredded bundles and stumps, compares favourably with both other sources of
485 biomass and fossil fuels.

486

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